

**Preparatory Committee of the Third UN Conference on Disaster Risk Reduction**

**Informal Working Group on Targets and Indicators**

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**Third Meeting**

**Thursday 6 November, 10.00-11.30  
Geneva, Palais des Nations, Room VIII (building A)**

**Proposed Agenda**

1. Welcome.
2. Summary report and decisions taken at the second meeting held on 24 October.
3. Secretariat briefing on questions asked at the second meeting.
4. Further consideration of global targets for a post-2015 framework on disaster risk reduction.
5. AOB and announcements concerning the next meeting.