



# General Assembly

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## Third United Nations World Conference on Disaster Risk Reduction

### Preparatory Committee

#### Third session

Sendai, Japan, 13 March 2015

Item 4 of the provisional agenda\*

#### Other matters

## Provisional agenda of the Conference and its first plenary meeting

### Submitted by the Co-Chairs

The Preparatory Committee decides:

(a) To revise the provisional agenda of the Third United Nations World Conference on Disaster Risk Reduction<sup>1</sup> by revising item 4 to read “Adoption of the agenda and other organizational matters”;

(b) To recommend to the Conference that, at the opening of the Conference, statements also be made by the Prime Minister of the host country, the President of the twentieth session of the Conference of the Parties to the United Nations Framework Convention on Climate Change, the incoming President of the twenty-first session of the Conference of the Parties and the Mayor of Sendai;<sup>2</sup>

(c) To recommend to the Third United Nations World Conference on Disaster Risk Reduction that its first plenary meeting be held from 11 a.m. to 1.30 p.m. on 14 March 2015.<sup>3</sup>

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\* [A/CONF.224/PC\(III\)/1](#).

<sup>1</sup> [A/CONF.224/1](#).

<sup>2</sup> [A/CONF.224/2](#), para. 9.

<sup>3</sup> *Ibid.*, para. 7.

